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# DOUBLE CARBONYLATION OF ORGANOHALOGEN COMPOUNDS CATALYZED BY POLYMER-BOUND PALLADIUM COMPLEXES 

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#### Abstract

Palladium complex-catalyzed double carbonylation is a recently discovered reaction in organotransition metal chemistry. In this paper, some polymer-bound palladium complexes-polystyrylphosphinepalladium(0) complexes, poly-2-vinylpyridine-palladium(II) complexes, and poly- $2-N$-vinylpyrrolidone-palladium(II) complexes have been prepared and characterized. The complexes were tested as catalysts in the double carbonylation reaction. Among these catalysts, polystyrylphos-phine-palladium( 0 ) complexes showed good activity and selectivity, and can be easily recovered and reused. The influence of experimental parameters was investigated as well.


## INTRODUCTION

In spite of extensive investigation of palladium complex-catalyzed carbonylation of organic halides, double carbonylation is extremely scarce. Tanaka [1] and Yamamoto [2] recently reported a novel palladium complex-catalyzed

[^0]double carbonylation of organic halides in the presence of carbon monoxide and amines, which gave $\alpha$-ketoamides in good yields:
$$
\mathrm{RX}+\mathrm{CO}+\mathrm{HNR}_{2}^{\prime} \xrightarrow{\text { catalyst }} \mathrm{RCOCONR}_{2}^{\prime}\left(+\mathrm{RCONR}_{2}{ }^{\prime}\right)
$$

Since the reaction route from $\alpha$-keto acid derivatives to $\alpha$-amino acids through imine derivatives is well established [3], the above reaction promises to afford a generally applicable route for synthesis of a variety of $\alpha$-amino acids.

Polymer-supported catalysts $[4,5]$ are homogeneous analogs of these complexes whose activity and selectivity can be tailored by varying the ligands attached to the metal and by varying the solvents. They possess the ability of stabilizing highly reactive, coordinatively unsaturated metal sites and allow easy catalyst separation from the reaction products as well as repeated recycling. It is of interest to survey the function of polymer-bound homogeneous catalysts in double carbonylation. Here we describe the results of our investigations.

## EXPERIMENTAL

## 1. Materials and Equipment

All solvents and reagents were dried and redistilled under nitrogen prior to use. The deoxygenated benzene was made by evacuating and filling with nitrogen five times. $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$ was prepared according to the literature method [6].

The phosphorus, nitrogen, and chlorine content was determined in the Laboratory of Microorganic Analysis in our Institute. The palladium content was analyzed by a spectrophotometric method [7].

IR, ${ }^{13}$ C NMR, XPS, and MS data were obtained with Perkin-Elmer 683, JEOL JNM-FX 100, Kratos AEI ES-300, and Kratos MS-50 instruments, respectively. Analytical GLC was performed with a Shang-Fen Model 103 gas chromatograph using $2 \mathrm{M} \mathrm{OV}-17$ columns.

## 2. Preparation of Polymer Phosphine-Palladium(0) Complexes

$2 \%$ DVB-crosslinked chloromethylated polystyrene (200-400 mesh; Cl, 1.25 meq/g; designated PS-Cl), purchased from Sigma Chemical Co., was treated with $\mathrm{LiPPh}_{2}$ [8] in a manner similar to the literature [9] to prepare diphenylphosphinomethylpolystyrene (PSP-1).

Palladium(0) complexes were formed by a typical procedure as follows: phosphinated polystyrene (PSP-1, 10 g ; phosphorus content, 7 mmol ) was suspended in 150 mL deoxygenated benzene containing $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}(4 \mathrm{~g}, 3.5$ mmol).

The mixture was stirred under nitrogen and refluxed for 3 days. It was filtered and washed with benzene and THF consecutively, then dried under vacuum. Finally, a bright red product, PSP-Pd(0)-1, was obtained. If the benzene was not deoxygenated, a dark brown product, PSP-Pd(0)-2, resulted.

## 3. Preparation of Polymer Pyridine-Palladium(II) Complexes

A copolymer of 2 -vinylpyridine, styrene, and divinylbenzene was prepared according to the method reported by Zhu [10]. The resulting resin was ground and passed through a 200 mesh sieve, then extracted with methanol in a Soxhlet apparatus for 8 h and dried under vacuum. Crosslinking of the product (P2VP) amounted to $1 \%$.

Under a nitrogen atmosphere, pyridine-containing polystyrene (P2 VP) was suspended in a methanol-water (1:1) solution of palladium chloride, heated to $50-55^{\circ} \mathrm{C}$, stirred for 6 h , filtered, washed with water and methanol successively, and dried at room temperature. An orange-yellow complex ( $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}$ ) was obtained.

## 4. Preparation of Polymer Pyrrolidone-Palladium(II) Complexes

Silica-supported crosslinked poly-2-N-vinylpyrrolidone was prepared by a route similar to the literature [11]. The polymer ligand obtained was a paleyellow powder with a surface area of $30 \mathrm{~m}^{2} / \mathrm{g}$, nitrogen content $3.5 \%$ (desig. nated as $\mathrm{SiO}_{2}-\mathrm{PNCO}$ ).

Polymer ligand ( 1.0 g ) and powdered $\mathrm{PdCl}_{2} \cdot 2 \mathrm{H}_{2} \mathrm{O}(0.107 \mathrm{~g})$ were suspended in 15 mL ethanol, stirred under nitrogen, heated slowly to $70^{\circ} \mathrm{C}$, and refluxed for 8 h . Then it was filtered, washed with water and ethanol, and dried under vacuum at room temperature. A pale-brown complex $\left(\mathrm{SiO}_{2}-\mathrm{PNCO}-\mathrm{PdCl}_{2}\right)$ was obtained.

## 5. Catalytic Double Carbonylation of Organohalogen Compounds

A typical procedure was as follows: Polymer catalyst ( 0.05 mmol Pd ), iodobenzene ( 3.7 mmol ), diethylamine ( 25 mmol ), and $n$-hexadecane (as an inner standard for GLC analysis) were added to a $50-\mathrm{mL}$ glass tube which was placed in a stainless steel autoclave. After evacuation, carbon monoxide (40 atm at
room temperature) was charged to the system, and the mixture was stirred at $85^{\circ} \mathrm{C}$. After 3 h the vessel was cooled and the reaction mixture was analyzed by GLC, which showed that $N, N$-diethyl-2-phenylglyoxylamide had been formed in $81 \%$ yield along with $\mathrm{N}, \mathrm{N}$-diethylbenzamide in $6.9 \%$ yield. These reaction products were identified by IR, ${ }^{13} \mathrm{C}$ NMR, and mass spectrometry after isolation of the products.

## RESULTS AND DISCUSSION

## 1. Characterization of Polymer-Bound Palladium Complexes

The polymer-bound palladium complexes were prepared by a ligand exchange reaction.

The analytical data of polymer-bound palladium complexes are listed in Table 1. The empirical atomic ratio of phosphorus to palladium and nitrogen to palladium is in the 1.9-5.9 range. Becasue of the steric effect of the polymer chain and the ligand, more than two anchored ligand groups coordinated with one given palladium atom should be highly unfavorable thermodyanmically. Even if three or four anchored ligands did coordinate to palladium,

TABLE 1. Analytical Data for Polymer-Bound Palladium Complexes

| Complex | Percentage |  |  |  | Empirical atomic ratio |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P | N | Pd | Cl | $\mathrm{P} / \mathrm{Pd}$ | $\mathrm{N} / \mathrm{Pd}$ | $\mathrm{Cl} / \mathrm{Pd}$ |
| PSP-Pd(0)-1 | 2.17 |  | 1.28 |  | 5.4 |  |  |
| PSP-Pd(0)-10 | 2.14 |  | 2.56 |  | 2.5 |  |  |
| PSP-Pd(0)-2 | 2.17 |  | 1.17 |  | 5.9 |  |  |
| $\mathrm{P} 4 \mathrm{VP}-\mathrm{PdCl}_{2}$ |  | 5.87 | 17.50 | 12.27 |  | 2.55 | 2.10 |
| $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}-1$ |  | 7.84 | 19.17 |  |  | 3.10 |  |
| $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}-2$ |  | 7.28 | 25.00 |  |  | 2.20 |  |
| $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}-3$ |  | 4.71 | 18.75 | 14.00 |  | 1.90 | 2.20 |
| $\underline{\mathrm{SiO}_{2}-\mathrm{PNCO}-\mathrm{PdCl}_{2}}$ |  | 2.72 | 5.60 | 3.64 |  | 3.66 | 1.94 |

TABLE 2. IR Spectra of Polymer Ligands and Complexes

| Sample | IR absorption band wavenumber, $\mathrm{cm}^{-1}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{P}-\mathrm{C}$ |  |  |  | $\mathrm{P}-\mathrm{Pd}$ |
| PS-Cl | No absorption peak found |  |  |  |  |
| PSP-1 | 510 w |  | 1435 m |  |  |
| PSP-Pd(0) | 510 s |  | $1435{ }_{\text {s }}$ |  | 395 m |
| $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$ | $510_{\mathrm{s}} 525 \mathrm{~m} 540_{\mathrm{s}} 720_{\mathrm{s}} 1435 \mathrm{~s} 1480_{\mathrm{s}} 1485 \mathrm{w}$ |  |  |  | 410 m |
|  | C-C | C--N | C-H | $\mathrm{Pd}-\mathrm{Cl}$ |  |
|  |  |  |  | anti | sym |
| P2VP | 1586s | 1428 s | 743 m |  |  |
| $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl} \mathbf{2}$ | 1600 s | 1432 s | $755_{\mathrm{m}}$ <br> (broad | 330 m | 320 m |
| P4VP | 1595 s | $1412{ }_{\text {s }}$ | $818{ }_{\text {m }}$ |  |  |
| P4VP-PdCl 2 | 1608 s | $1425{ }_{\text {s }}$ | 825 m | $352_{\text {w }}$ | 330 m |

swelling polymer should cause the dissociation of ligand to generate a more coordinatively unsaturated situation [12]. Therefore, it seemed likely that only up to one or two anchored ligand groups would actually coordinate with palladium even though the $\mathrm{P} / \mathrm{Pd}$ or $\mathrm{N} / \mathrm{Pd}$ is greater than two.

The formation of polymer phosphine-palladium(0) complexes were elucidated by IR and XPS data. Table 2 shows that three bands (at 510, 720, and $1435 \mathrm{~cm}^{-1}$ ) which are assigned to $\mathrm{P}-\mathrm{C}$ bond absorption were not found in the spectra of chloromethylated polymer (PS-Cl) but observed in those of polymer ligands. As we had expected, the intensity of these peaks increased in the spectra of polymer complexes. One new band of P-Pd absorption (at $395 \mathrm{~cm}^{-1}$ ) appeared in the spectra of polymer complexes. This band is near the position of that of $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$. The above results are consistent with those observed from other polymer-palladium complexes [13] and indicate that polymer phosphinepalladium complexes had formed.

An x-ray photoelectrospectroscopy (XPS) study on polymer phosphine-containing catalysts supported the formation of polymer-palladium complexes, and the central atom palladium appeared to be in a zero oxidation state (Table

TABLE 3. XPS Data for Polymer-Bound Palladium Complexes and Related Substances

| Compound | Binding energy, ${ }^{\text {a }} \mathrm{eV}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{Pd}_{3 \mathrm{~d} 3 / 2}$ | $\mathrm{Pd}_{3 \mathrm{~d} 5 / 2}$ | $\mathrm{Cl}_{2 \mathrm{p}}$ | $\mathrm{P}_{2 \mathrm{p}}$ | $\mathrm{N}_{1 \mathrm{~s}}$ | $\mathrm{O}_{1 \mathrm{~s}}$ |
| $\mathrm{PPh}_{3}$ |  |  |  | 130.8 |  |  |
| $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$ |  | 337.2 |  | 131.8 |  |  |
| PS-Cl |  |  | 201.1 |  |  |  |
| PSP-1 |  |  |  | 130.5 |  |  |
| PSP-Pd(0)-1 |  | 336.8 |  | 132.6 |  |  |
| PSP-Pd(0)-2 |  | 336.8 |  | 132.8 |  | 532.6 |
| PSP-Pd(0)-4 |  | 336.3 |  | 132.1 |  |  |
| Pd (metal) | 341.2 | 335.7 |  |  |  |  |
| $\mathrm{PdCl}_{2}$ | 343.6 | 338.3 | 199.1 |  |  |  |
| $\mathrm{P} 4 \mathrm{VP}-\mathrm{PdCl}_{2}$ | 344.5 | 338.8 | 199.4 |  |  |  |
| P2VP- $\mathrm{PdCl}_{2}-5$ | 344.1 | 338.8 | 199.0 |  | 401.3 |  |
| $\begin{gathered} \mathrm{SiO}_{2}-\mathrm{PNCO}- \\ \mathrm{PdCl}_{2} \end{gathered}$ | 343.8 | 338.4 | 199.3 |  | 400.6 | 533.7 |

[^1]3). The $P_{2 p}$ binding energies of polymer phosphine ligands are almost the same as that of triphenylphosphine. This is expected because the phosphorus atoms are bonded to the same kinds of carbon atoms in polymer phosphine and triphenylphosphine. A more important fact is that the $\mathrm{P}_{2 \mathrm{p}}$ binding energies increased by $2.1-2.3 \mathrm{eV}$ after the ligand exchange reaction of polymer ligand with tetrakis(triphenylphosphine)palladium. These shifts demonstrate that the phosphorus atom donates electrons to palladium when the coordination bond is formed. On the other hand, the $\mathrm{P}_{2 p}$ spectra of polymer complexes show broader peaks with $3.0-3.4 \mathrm{eV}$ energy widths at half-height, which are broader by about $0.8-1.2 \mathrm{eV}$ than that of $\mathrm{P}_{2 p}$ of triphenylphosphine. This implies that the phosphine coordinated with palladium in the polymer complex is
composed of two species, anchored phosphine and triphosphine. It is not surprising that no great difference was found in $\mathrm{Pd}_{3 \mathrm{~d} 5 / 2}$ binding energies between polymer complexes and $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}$ because ligand exchange does not change the coordination situation markedly. However, the data are good evidence for the presence of a palladium( 0 ) complex rather than a palladium metal state. $\operatorname{PSP}-\mathrm{Pd}(0)-2$ was prepared in undeoxygenated benzene. In its XPS spectra, a small $\mathrm{O}_{1 \mathrm{~s}}$ band with lower binding energy value was observed. The appearance of the new band may be due to the formation of a $\mathrm{P}=\mathrm{O}$ bond (oxidation of the phosphine by the residual oxygen in the system) during the course of catalyst preparation.

Comparison of the IR spectra of complexed pyridine polymers to those of the corresponding free ligands (Table 2) shows that some vibrations of $\mathrm{C}-\mathrm{C}$ stretching, $\mathrm{C}-\mathrm{N}$ stretching, and $\mathrm{C}-\mathrm{H}$ deformation have shifted to higher frequencies. This is consistent with reports for the coordination systems of pyridine derivatives or homopolymers in the literatures [14-16]. The IR spectra of the poly-mer-pyridine complexes contain two bands not found in the spectra of the polymer ligand. These bands appeared at 352 and $330 \mathrm{~cm}^{-1}$ for $\mathrm{P} 4 \mathrm{VP}-\mathrm{PdCl}_{2}$, and at 330 and $320 \mathrm{~cm}^{-1}$ for $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}$. The terminal $\mathrm{Pd}-\mathrm{Cl}$ stretching band in several complexes of pyridine derivatives appeared in the same region $[17,18]$. As measured by XPS, the $\mathrm{Pd}_{3 d}$ and $\mathrm{Cl}_{2 p}$ binding energies of the polymer-bound pyridine-palladium complexes are slightly higher than those of palladium chloride (Table 3), in good agreement with literatures results [19, 20]. According to elemental analysis, IR, and XPS, the oxidation state of palladium in the polymer-pyridine complexes seems to be divalent.

Because of the low concentration of the polymer ligand in the case of silicasupported crosslinked poly- $2-N$-vinylpyrrolidone, good IR spectra were not obtained, but the XPS data agreed with those of literature [20]. From the results of elemental analysis and XPS, it is likely that the oxidation state of palladium in polymer-pyrrolidone complex is divalent.

## 2. Catalytic Reaction

As shown in Table 4, poly-pyridine-palladium complexes showed lower activity and stability than those of poly-phosphine-palladium complexes. During the reaction, a palladium mirror was formed on the wall of the glass tube when poly-pyridine-palladium complexes with different $\mathrm{N} / \mathrm{Pd}$ ratios were used as catalysts. The yield of the reaction was around $50 \%$. This is believed to be related to the fact that the coordination bond of $\mathrm{N} \rightarrow \mathrm{Pd}$ formed in the poly-pyridine-palladium complexes is not strong enough. With a large excess of diethylamine, leaching of the metal from the polymer catalysts oc-
TABLE 4. Double Carbonylation of Iodobenzene in the Presence of Polymer-Bound Catalysts ${ }^{a}$

| Catalyst | Ligand/Pd | Pd, mmol | Time, h | Yield, \% |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\mathrm{PhCONEt}_{2}$ | $\mathrm{PhCOCONEt}_{2}$ |  |
| P2VP- $\mathrm{PdCl}_{2}$ | 1.8 | 0.082 | 3 | 2.0 | 53 | Pd mirror appeared |
| P2VP-PdCl $2-2$ | 2.2 | 0.05 | 5 | 2.0 | 53 | Pd mirror appeared |
| $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl} 2_{2}-7$ | 7.5 | 0.09 | 5 | 18.5 | 55.5 | Pd mirror appeared |
| $\mathrm{SiO}_{2}-\mathrm{NCO}-\mathrm{PdCl}_{2}$ |  | 0.05 | 4 | 0 | Trace |  |
| PSP-Pd(0)-1 | 5.4 | 0.05 | 3 | 15.8 | 84.5 | No Pd mirror appeared |
| PSP-Pd(0)-2 | 5.9 | 0.05 | 3 | 12 | 81 | No Pd mirror appeared |

${ }^{\mathrm{a}}$ Reaction conditions: PhI, $3.7 \mathrm{mmol} ; \mathrm{HNEt}_{2}, 25 \mathrm{mmol} ; \mathrm{CO}, 40 \mathrm{~kg} / \mathrm{cm}^{2}$; temperature, $85^{\circ} \mathrm{C}$.

TABLE 5. Double Carbonylation of Halobenzene ${ }^{\text {a }}$

| Substrate | Time, h | Yield, \% |  |  | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\mathrm{PhCOEt}_{2}$ | $\mathrm{PhCOCOEt}_{2}$ | Total |  |
| PhI | 3 | 12 | 81 | 93 |  |
| PhBr | 5 | 4.5 | Trace | 4.5 | Unknown peak appeared |
| PhCl | 4.5 | 0 | 0 | 0 |  |

${ }^{\mathrm{a}}$ Reaction conditions: catalyst, PSP-Pd(0)-2;0.05 mmol Pd, others as in Table 4.
curred; this caused the formation of a palladium mirror and lowered the catalytic activity. However, this kind of catalyst still possesses a good selectivity. When the catalyst $\mathrm{P} 2 \mathrm{VP}-\mathrm{PdCl}_{2}-7(\mathrm{~N} / \mathrm{Pd}=7)$ was used in the reaction, the amount of by-product benzamide increased, i.e., the selectivity evidently deteriorated. Poly-phosphine-palladium complex was the best catalyst; it afforded $\alpha$-ketoamide from iodobenzene in good yield and selectivity under mild condition. It also possessed good stability, for no palladium mirror formed during the reaction and it could be reused several times. The poly-pyrrolidone-palladium complexes were inactive in the carbonylation reaction, possibly because position hindrance of the ring of pyrrolidone or the chelation of the neighboring nitrogen and oxygen atoms blocked the insertion of carbon monoxide.

With poly-phosphine-palladium $(0)$ complexes as catalysts, double carbonylation took place in good yield and selectivity when iodobenzene was employed. Under the same condition, bromobenzene caused extensive monocarbonylation to give benzamide as a main product in lower yield ( $4.5 \%$ $\mathrm{PhCOEt}_{2}$ ) with trace amounts of $\alpha$-ketoamide. In the case of chlorobenzene, carbonylation did not occur (Table 5).

Diethylamine was a stronger base, it took part in the reaction, and it was used as a solvent as well as a hydrogen halide remover. There was no obvious effect of the amount of amine on the selectivity of the double carbonylation. With a large excess of diethylamine or lower iodobenzene-to-amine ratio, the activity and selectivity of the double carbonylation became worse (sce Table 6 ). One needs to find the appropriate amount of amine to optimize the reaction condition and to prevent the metal from leaching out.

TABLE 6. Influence of the Amount of Amine on the Double Carbonylation Reaction

| PhI:amine, molar ratio | Yield, ${ }^{\text {a }}$ \% |  |  | Selectivity, ${ }^{\text {c }}$ <br> \% |
| :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{PhCOEt}_{2}$ | $\mathrm{PhCOCOEt}_{2}$ | Total |  |
| 1:14.5 | 9.0 | 60 | 69 | 87 |
| 1:10.5 | 10.8 | 76.5 | 87.3 | 88 |
| 1:6.7 | 12 | 81 | 93 | 87 |
| 1:5.2 | 8.0 | 58 | 66 | 89 |
| 1:2.0 | 15 | 28 | 43.5 | 65.5 |
| Phl:amine, molar ratio | Yield, $\%$ \% |  |  | Selectivity, |
|  | $\mathrm{PhCOEt}_{2}$ | $\mathrm{PhCOCOEt}_{2}$ | Total | $\%$ |
| 1:14.5 | 12.7 | 57.8 | 70.5 | 82 |
| 1:10.5 | 9.0 | 71 | 80 | 89 |
| 1:6.7 | 9.7 | 86.5 | 96.2 | 90 |
| 1:3.0 | 6.2 | 65 | 71.2 | 91 |
| 1:2.0 | 5.5 | 43 | 49.4 | 89 |

[^2]Lower temperature did not favor $\alpha$-ketoamide formation, but caused a decrease in the reaction rate. When the reaction was conducted at $100^{\circ} \mathrm{C}$ for 3 $\mathrm{h}, 99 \%$ conversion with a selectivity of $90 \% \alpha$-ketoamide was obtained. At $60^{\circ} \mathrm{C}$ for 4 h , conversion is lowered to $61 \%$ with worse selectivity ( $72 \% \alpha$ ketoamide, Table 7).

The double carbonylation reaction rate increased with increasing CO pressure from 10 to 20 atm , then declined to a constant for higher pressures, while the selectivity was nearly independent of CO pressure (Table 8).

DOUBLE CARBONYLATION OF ORGANOHALOGEN COMPOUNDS

TABLE 7. Influence of Temperature on the Double Carbonylation Reaction ${ }^{\text {a }}$

| Temperature, ${ }^{\circ} \mathrm{C}$ | Yield, \% |  |  | Selectivity, \% |
| :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{PhCONEt}_{2}$ | $\mathrm{PhCOCONEt}_{2}$ | Total |  |
| 60 | 16.7 | 44.5 | 61.2 | 72 |
| 70 | 20.2 | 72 | 92.2 | 78 |
| 85 | 12 | 81 | 93 | 87 |
| 100 | 9 | 90 | 99 | 90 |

${ }^{\text {a }}$ Reaction conditions as in Table 5; reaction time, 3 h except 4 h at $60^{\circ} \mathrm{C}$. ${ }^{b}$ For $\alpha$-ketoamide.

TABLE 8. Influence of Carbon Monoxide Pressure on the Double Carbonylation Reaction ${ }^{\text {a }}$

| CO pressure, <br> $\mathrm{kg} / \mathrm{cm}_{2}$ | Yield, \% |  |  | Selectivity, <br> $\%$ |
| :--- | :---: | :--- | :--- | :--- |
|  | $\mathrm{PhCONEt}_{2}$ | $\mathrm{PhCOCONEt}_{2}$ | Total |  |
| 40 | 9 | 90 | 90.9 |  |
| 30 | 10 | 87 | 97 | 89.7 |
| 20 | 8.2 | 89 | 97.2 | 91.6 |
| 10 | 7.6 | 49 | 56.6 | 86.6 |

[^3]
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[^1]:    ${ }^{\mathrm{a}}$ The binding energy values are referred to $\mathrm{C}_{1 \mathrm{~s}}(285.0 \mathrm{eV})$ or $\mathrm{Si}_{2 \mathrm{p}}(103.4$ eV ).

[^2]:    ${ }^{\text {a Reaction conditions: }}$ time, 3 h , otherwise as in Table 5 .
     5 h ; otherwise as in Footnote a.
    ${ }^{\text {c }}$ For $\alpha$-ketoamide.

[^3]:    ${ }^{\text {a Reaction conditions: temperature }} 100^{\circ} \mathrm{C}$, otherwise as in Table 6 Footnote a.
    $\mathrm{b}_{\mathrm{F} \text { or }} \alpha$-ketoamide.

